



# Visual Indicators and Pilot Devices

Combine up to seven signal units! Guaranteed high visibility! Simple bayonet fixing system!

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# Why should I use Visual Indicators and Pilot Devices?

Visual indication is a key element in the design and implementation of machine safeguarding solutions. Color choice and arrangement is described in various North American standards including ANSI, CSA and OSHA 1910. Visual indication also fulfills the requirements of the third level of the "Hierarchy of Safeguarding Controls".





Most Effective	1 Elimination or Substitution	<ul><li>Eliminate human interaction ir</li><li>Eliminate pinch points (increase</li><li>Automated material handling</li></ul>	
•	2 Engineering Controls (Safeguarding Technology)	<ul><li>Mechanical hard stops</li><li>Presence sensing devices</li><li>Two-hand controls</li></ul>	<ul><li>Barriers</li><li>Interlocks</li></ul>
	3 Awareness Means	<ul> <li>Lights, beacons and strobes</li> <li>Computer warnings</li> <li>Restricted space painted on floor</li> </ul>	<ul><li>Signs</li><li>Beepers</li><li>Horns</li><li>Labels</li></ul>
	4 Training and Procedures (Administrative Controls)	<ul><li>Safe job procedures</li><li>Safety equipment inspections</li><li>Training</li></ul>	• Lockout
Least Effective	5 Personal Protective Equipment	Safety glasses     Face shields	<ul><li>Ear plugs</li><li>Gloves</li></ul>

## **Illuminate Modular Visual Stack Light Indicators**

Ultra bright LEDs and an accurate illumination system for each unit guarantees high visibility. By means of a simple manual operation, the bayonet fixing system makes it possible to combine up to seven signal units and simultaneously connect them electrically.

Illuminate 70mm stack lights are available in red, yellow, green, blue and white with either LED or incandescent AC or DC elements.

#### **Applications**

Visual indication to show different conditions for machine safe guarding solutions.

#### **Features**

- Simple manual bayonet system makes it possible to connect up to seven signal units both electrically and mechanically with one easy action
- Ultra bright LEDs or incandescent AC or DC elements
- Low current consumption
- Long duration
- High protection class (IP64) if correctly assembled with cap and gasket - according to EN 60068-2-6
- Can be used as a single multicolor lamp or as an alternative to the traditional three color units with no changes in the electric installation required
- Resistant to vibrations

#### **Regulations and Standards**

Illuminate is designed and approved in accordance with appropriate standards. Examples of such are: EN 60947.5.1, En 60073, EN 60529, EN 60068-2-6, EN 457, EN 981 and IEC 536.

#### **Approvals**





### **Illuminate Technical Data**

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Manufacturer
Fittingsblack Light Unitsred, yellow, green, blue, white
Material Visual Module, Cable Unit, Cap and Basepolycarbonate
Tubeanodized aluminum or polycarbonate
Operating Temperature20°C to +50°C (12 V 40°C)
Voltage
Resistance to Vibrations
Bulbbayonet connection type BA 15d - 5W max Number of
Combinable Unitseach cable unit can be combined with up to seven modular units (for all indicators)
Connectionsscrew clamps with binding post (max gauge 1.5mm²)
Connection ID Code
C
Compliance
Low Voltage
Protection ClassIP 64
(according to EN 60529 if correctly assembled with cap and gasket)



#### LED Bulb BA 15d

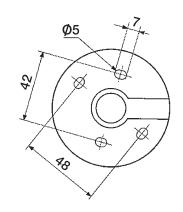
Ordering Data Article Numberssee page 14:	8
<b>Current Consumption</b>	
24VDC50m.	Α
115VAC18m	Α
Colorsred, yellow, green, blue, whit	е
Duration over 25,000 rate	d
Maintenance working hour	S
or Service Costsnon	е
Resistance to Impact/Vibrations exceller	nt

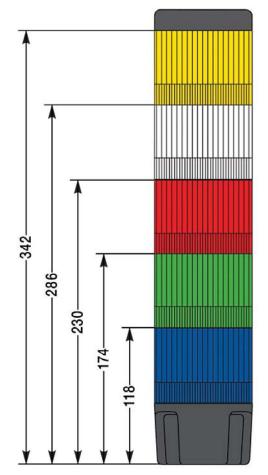
#### Filament Bulb BA 15d

Ordering Data Article Numbers Current Consumption	1
24V 130VAC	
Duration	over 2,000 rated working hours
Resistance to Impact/Vibrations	· ·









Simple manual bayonet system makes it possible to connect up to seven signal units both electrically and mechanically with one easy action.

## **Illuminate Steady Light Unit**

Ordering Data Article Numbers	see page 14:7
Illumination	LED or filament bulb
Bulb Type	BA 15d - max 5 W (with bayonet connection)
Current Consumption	(
With LED Bulbs	24 V < 50 mA 115 V < 18 mA 240 V < 17 mA
With 5 W Filament Bulbs	24 V <210 mA 115 V 43 mA 240 V 22 mA
Voltage	12 V to 240 V DC/AC
Colorred,	yellow, green, blue, white (blue shown at right)



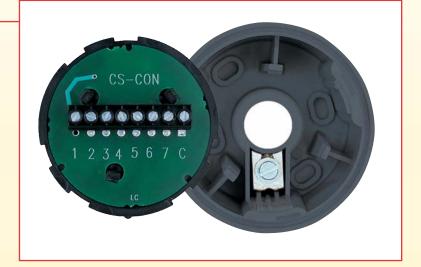
## **Illuminate Wiring Unit**

Ordering Data	
Article Numbers	see page 14:8
Connectionsscrew clamps	with binding post
Max Gauge	1.5mm²

#### **Connection ID Code**

C......common to all signal units

Numbers 1 to 7....each single module from
the base to the top



### **Illuminate Modular Assembly**





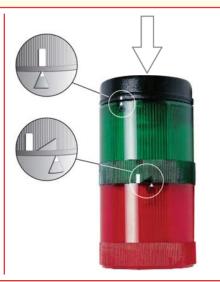


Follow the same steps as above to add more signalling units.

On the last unit mount the cap.









To make the connections, reach the terminal board by prying the black disc.

Connect to terminals.

Colored units are numbered from base to top.



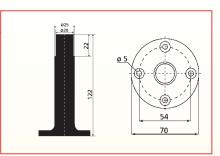
Place the terminal board back into position by aligning the reference marks and pressing inward.



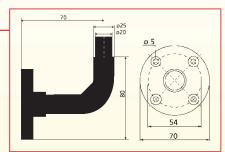
## **Illuminate Mounting Fittings**

Designation	Mounting Base with Integrated Tube
Ordering Data Article Numbers	see page 14:8
Material	black polycarbonate

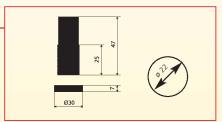






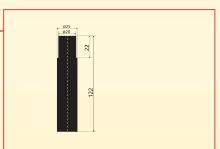






DesignationExtension TubeOrdering Datasee page 14:8Article Numbersblack polycarbonate





## **Component List - Illuminate**

Designation	Article Number	Description
Steady Light Unit - Red	50-019-02	70mm permanent IP64 polycarbonate bayonet style stack light, w/o bulb.
Steady Light Unit - Yellow	50-019-03	70mm permanent IP64 polycarbonate bayonet style stack light, w/o bulb.
Steady Light Unit - Green	50-019-04	70mm permanent IP64 polycarbonate bayonet style stack light, w/o bulb.
Steady Light Unit - Blue	50-019-05	70mm permanent IP64 polycarbonate bayonet style stack light, w/o bulb.
Steady Light Unit - White	50-019-06	70mm permanent IP64 polycarbonate bayonet style stack light, w/o bulb.

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## **Component List - Illuminate**

Designation	Article Number	Description
LED Bulb - Red	50-019-07	24VDC BA15d for 70mm stack light. Over 25,000 rated working hours, 50mA current consumption.
LED Bulb - Yellow	50-019-08	24VDC BA15d for 70mm stack light. Over 25,000 rated working hours, 50mA current consumption.
LED Bulb - Green	50-019-09	24VDC BA15d for 70mm stack light. Over 25,000 rated working hours, 50mA current consumption.
LED Bulb - Blue	50-019-10	24VDC BA15d for 70mm stack light. Over 25,000 rated working hours, 50mA current consumption.
LED Bulb - White	50-019-11	24VDC BA15d for 70mm stack light. Over 25,000 rated working hours, 50mA current consumption.
LED Bulb - Red	50-019-12	115VAC BA15d for 70mm stack light. Over 25,000 rated working hours, 18mA current consumption.
LED Bulb - Yellow	50-019-13	115VAC BA15d for 70mm stack light. Over 25,000 rated working hours, 18mA current consumption.
LED Bulb - Green	50-019-14	115VAC BA15d for 70mm stack light. Over 25,000 rated working hours, 18mA current consumption.
LED Bulb - Blue	50-019-15	115VAC BA15d for 70mm stack light. Over 25,000 rated working hours, 18mA current consumption.
LED Bulb - White	50-019-16	115VAC BA15d for 70mm stack light. Over 25,000 rated working hours, 18mA current consumption.
Filament Bulb	50-019-17	24V/5W BA15d for 70mm stack light. 2,000 rated working hours.
Filament Bulb	50-019-18	130VAC/5W BA15d for 70mm stack light. 2,000 rated working hours.
Wiring Terminal with Top Cover Seal	50-019-19	Base unit for 70mm stack light, with Top Cover Seal 7 screw clamp terminals with binding post for power and 1 for common. IP64, black.
Mounting Base with Integrated Tube	50-019-20	Mount with 100mm pole for 70mm stack light. Black polycarbonate, 4 fixing screw holes.
Mounting Base with 90° Tube	50-019-21	Mount with 90 degree pole for 70mm stack light. Black polycarbonate, 4 fixing screw holes.
Panel Mount Adapter	50-019-22	Panel mount pole for 70mm stack light. Black polycarbonate for 22mm holes.
Extension Tube	50-019-65	100mm extension tube for 70mm stack light. Black polycarbonate.

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